Integrating Sustainability into Semiconductor Manufacturing: A Comprehensive Approach to CMP Consumables

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Urgent Need for Sustainable Approaches in Semiconductor CMP



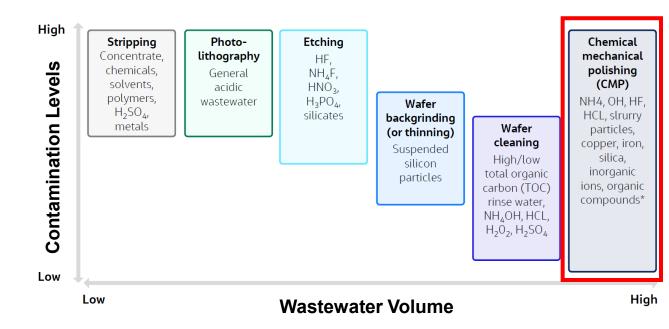
The Chip Industry Has a Problem With Its Giant Carbon Footprint **Bloomberg**

Each new generation of semiconductors requires more energy, water and greenhouse gases to create

CO₂ Footprint Associated with Processes

Diffusion Dry Etch 4% **CVD** 20% 19% EPI iN3 4% **CMP** 3% 1282 kg 11% 14% Wet Litho 25% PVD

Wastewater Associated with Processes



1. Environmentally benign CMP slurries: Needs for more benign corrosion inhibitors



With Prof. Elizabeth Podlaha-Murphy

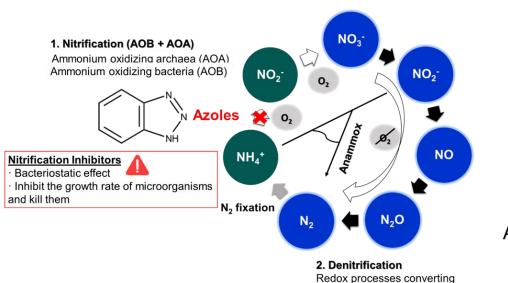




Hoang Tran

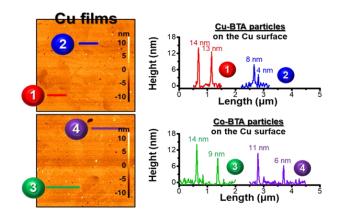
Environment

Nitrification Inhibition by Azoles



CMP Process

Induced defects caused by Organic residues



Adsorption of BTA on Cu: $\Delta G_{ads,BTA}^0 = -31 \text{ kJ/mol}$ Post-CMP cleaning challenge

Selection of green corrosion inhibitor **Electrochemistry Electrochemical** (Galvanic corrosion, advanced oxidation Physisorption, process (EAOP) Chemisorption,) **Monitor stability CMP Evaluation Degradation pathway** (Removal rate, of amino acids Cu/Co selectivity) (COD, LC-MS,...) **Environmentally Benign CMP slurries!**

Need more benign CMP slurry!

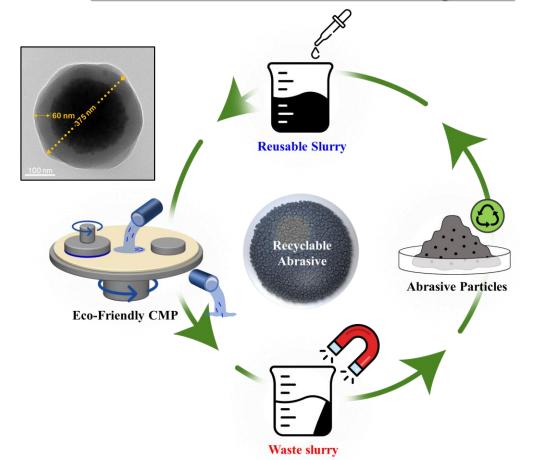
NO₂ and NO₃ to N₂

2. Recycling of CMP slurries



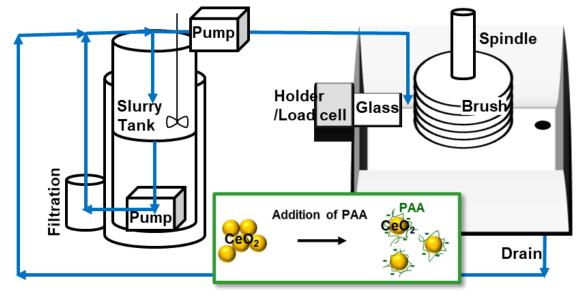


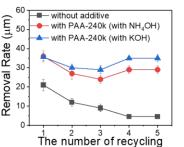
Recovery and Reuse of Magnetic Silica-Coated Iron Oxide Particles for Eco-Friendly CMP

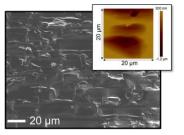


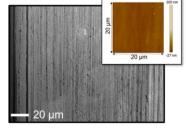


Increased Recycling of Slurries for the Glass Manufacturing Process









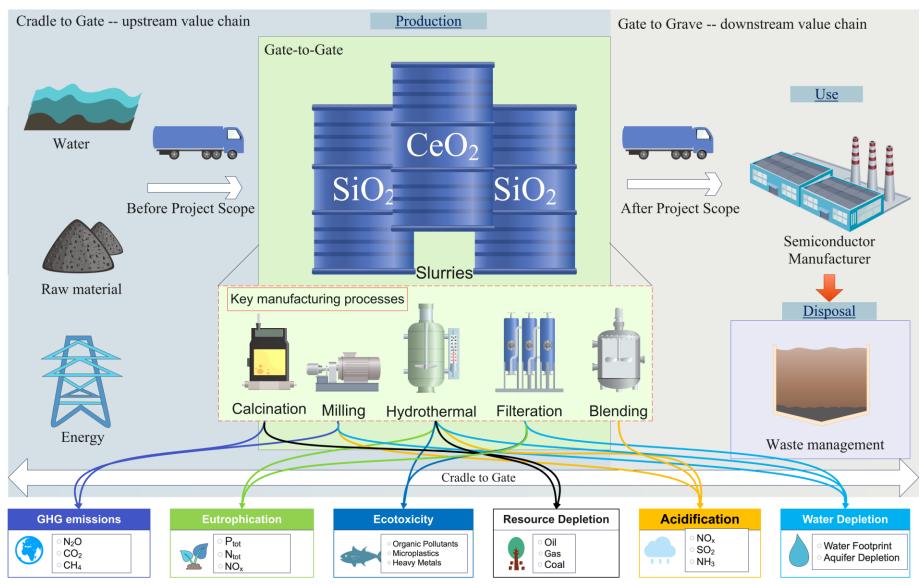
Arunkumar, J. Bankaitis, and <u>J. Seo</u>. J. Ind. Eng. Chem. (2024).

3. Life Cycle Inventory Assessment of CMP Slurries





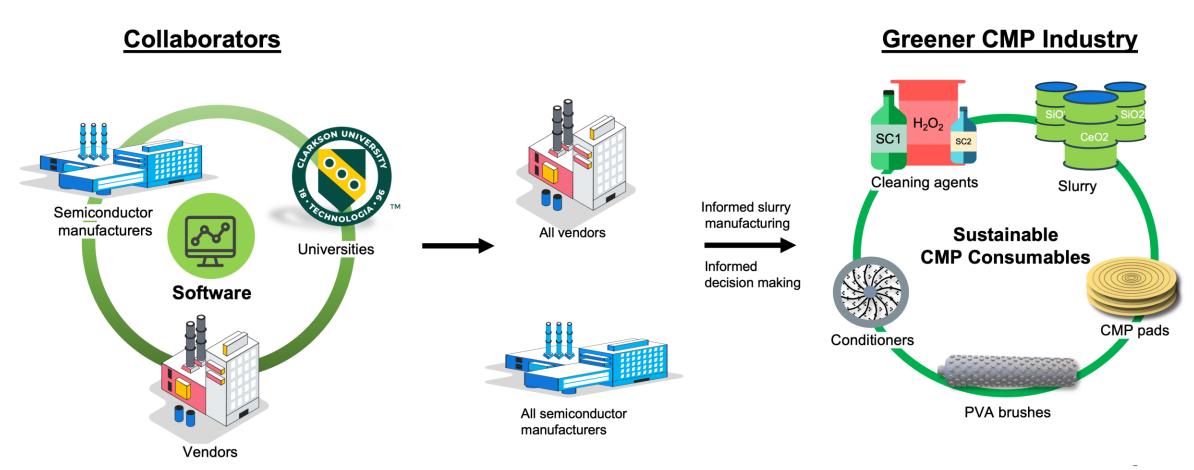




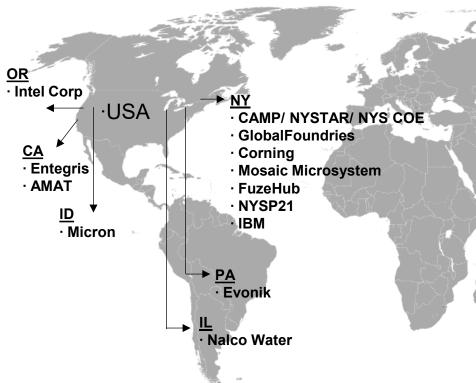
Call to Actions



Collaboration encouragement: An important part of our mission is to foster a collective effort towards promoting sustainable manufacturing. We encourage **CMP consumable vendors** to join us in this initiative, together driving the industry towards greener practices.



Acknowledgments



Korea

- KEIT Samsung
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- · KCTech

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- · Kyushu Institute of Technology









Division of Science, Technology & Innovation



































